**MAXIFLO**<sup>TM</sup>

#### **Overview**

MaxiFlo<sup>™</sup> smart electromagnetic flow meter is hallmarked by its high performance and reliability that are based on successful, field-proven technology. It's being widely used in industries such as petroleum, chemical engineering, iron and steel, food, electric power, paper mill, water treatment, petrochemical, medicine, etc.

### Main Features

- Measurement is independent of fluid density, humidity, temperature, pressure and conductivity.
- There is no obstructive in the conduit and no pressure drop, and the straight pipe required is relatively short.
- The sensor is equipped with the advanced processing technology that provides excellent immunity to negative pressure.
- The LCD of the converter makes it easy to read during daylight and in darkness.
- Parameters can be set up using infrared touch nubs without having to open the cover of the converter.
- The converter has alarm function for selfdiagnosis, empty load test, high and low limit of flow, two-stage flow value, etc.
- It's applicable not only to general process, but also in tough applications such as mining, papermaking, pastry, etc.
- High-pressure sensor adopting PFA lining technology is resistant to high pressure and negative pressure, and is especially good in industries of oil, chemistry, etc.

### **Measuring Principle**

The measurement of flow rate of the electromagnetic flowmeter is based on Faraday's law of electromagnetic induction.

When the conductive liquid moves within the magnetic field, voltage is induced in it, whose magnitude is proportional to the velocity of the conductor.

The equation is as below;

### E=KBVD

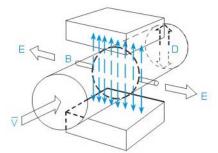
- K: Coefficient of the flowmeter
- B: Pulsed magnetic flux density
- V: Average velocity of the media
- D: Inner diameter of the measuring pipe

Please see the picture to the right.

# MaxiFlo

## Electromagnetic Flowmeter (Series ME)





Measuring Principle of Electromagnetic Flowmeter

### **100% Customer Satisfaction**

### **SMART CONVERTER**

**ME series Electromagnetic Flowmeter** 

### **Features and Applications**

ME series smart electromagnetic flowmeter converter with new technology is made for high performance. It adopts embedded 16-bit microprocessor technology. It features normal-reverse direction flow measurement, positive or negative total flow, etc. above else. It can measure volume flow of conductive liquids such as water, sewage, acid, alkali and salt as well as mixture of liquid and solid.

**Technical Specifications** 





**Integral Converter** 



**Remote Converter** 

#### Power Supply:

220 VAC 50Hz) 24VDC Battery

#### **Power Consumption**: ≤ 20W

**Display with Push Buttons**: The big LCD with backlight displays percentage of flow, instantaneous flow and total flow, and alarm status.

**Totalizer:** It's used for calculating the accumulative total for forward and reverse flow. **Output Signal**:

#### 1. Analog Output:

4-20mA: Load Resistance 0 ~ 750  $\Omega$ 

0-10mA: Load Resistance 0~1.5 K $\Omega$ 

2. **Frequency Output**: Forward and reverse flow output with frequency range set between 1 ~ 5000Hz. The external voltage must be lower than 35V and the maximum output current is 250mA when the transistor is turned on.

3. **Alarm Output**: Two outputs from the collectors of photoelectric isolate transistors are for alarm signals. The external voltage must be lower than 35V and the max output current is 250mA when the transistor is turned on. Alarms are set for empty pipe, excitation circuit failure, flow limit exceeded, etc.

4. **Pulse Output**: For output in forward and reverse flow measurement, upper frequency of pulse output can be upt to 5000 cp/s. The flow per pulse is from 0.0001 to 1.0m<sup>3</sup>/cp. The width of the pulse can be set to 20ms or square waveform automatically. The collector of transistor with photoelectric isolation is open circuited. The external voltage must be lower than 35V and maximum of output current is 250mA when the transistor is turned on.

Accuracy:  $\pm 0.5\%$  of reading,  $\pm 0.3\%$  or 0.2% available

**Damping Time**: Adjustable between 0 and 100 (90%)

Communication Interface: RS-232C, RS-485 or HART, with lightening protection

**Power Failure**: A fail-safe clock is designed in the flowmeter, which can save the power failure records for 16 times.

Protection: IP65/IP67 (dustproof and submersion for short time)

Ex-Proof Class: EXmdIIBT4

### **SENSOR (Inline type)**

**ME series Electromagnetic Flowmeter** 

### **Technical Specifications**

Pipe Sizes: DN10 ~ DN3000 mm

Nominal Pressure: 0.6 ~ 4.0 Mpa

Accuracy:  $\pm 0.5\%$  of reading,  $\pm 0.3\%$  or 0.2% available

Liner Material: PTFE, PFA, FEP, Neoprene, Polyurethane, etc.

**Electrode Material**: SUS316L, Hastelloy-B, Hastelloy-C, Titanium, Tantalum, Platinum-iridium, Stainless steel covered with tungsten

#### Medium Temperature:

Rubber – -20 ℃ ~ +70 ℃ Teflon (PTFE/PFA/FEP) - -40 ℃ ~ +180 ℃ Polyurethane – -10 ℃ ~ +60 ℃ Ambient Temperature: -25 ℃ ~ + 60 ℃

Ambient Humidity: 5 ~ 100% RH

Medium Electrical Conductivity:  $\ge 5 \ \mu$ S/cm

Measuring Range: 1500:1, flow velocity ≤ 10 m/s

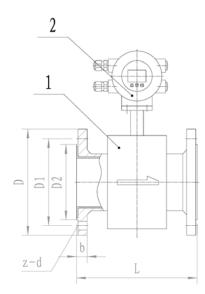
**Protection Class**: IP65 (dustproof and watertight), IP68 (dustproof and submersible for a prolonged period of time, optional, available only for remote type)

**Ex-Proof**: ExmdIIBT4





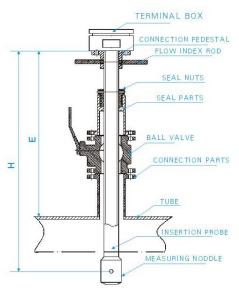
### **Dimensions**



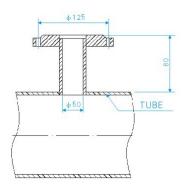
Nominal Pressure	Meter Size and Dimensions							
(ANSI CL)	inch	mm	L	D	inch	mm	L	D
	1/2	15	200	89	8	200	350	343
	3⁄4	20	200	98	10	250	400	406
	1	25	200	108	12	300	400	482.6
	1-1/4	32	200	117	14	350	400	533
	1-1/2	40	200	127	16	400	450	597
150#	2	50	200	152	20	500	450	699
	2-1/2	65	200	178	24	600	600	813
	3	80	250	190	30	750	750	985
	4	100	250	229	36	9000	900	1170
	5	125	250	254	40	1000	1000	1289
	6	150	300	279	241.5	216	25.4	8-22



Flange Type Insertion Sensor



Construction of the Insertion Sensor



Insertion Sensor Install Dimensions

### **SENSOR** (Insertion type)

ME series Electromagnetic Flowmeter

### **Overview**

Being based on Faraday's law of electromagnetic induction, MaxiFlo ME series insertion type electromagnetic flowmeter provides high versatility and reliability with advanced, field-proven technologies. This type is used widely in the applications where the pipe size is relatively large but the high performance-price ratio is required.

### **Features and Applications**

• Measurement is independent of fluid density, humidity, temperature, pressure and conductivity.

• There is no obstructive in the conduit, and therefore, there's no pressure damage to the pipe.

• The sensor can be installed through a hot-tapped insertion hole and therefore doesn't need to stop the process flow for installation. This makes it most suitable in fields where the water can't be shut off for long. In addition, it can be installed on the old pipes with local hatching.

• Because it doesn't have lining to affect the accuracy, it's more reliable and accurate as compared to inline type sensors.

• The wide range of pipe size makes it suitable for all the pipe sizes between DN300 and DN3000

• The integral grounded electrode guarantees good grounding.

• The sensor with advanced process technology guarantees high precision and stability.

### **Technical Specifications**

Pipe Sizes: DN300 ~ DN3000 mm Nominal Pressure: 1.6 Mpa Accuracy:  $\pm$ 1.5% of reading Electrode Material: SUS316L, Hastelloy-B, Hastelloy-C Electrode Enclosure Material: PVC, ABS, Polypropylne, etc. Measuring Probe Material: Carbon Steel, SUS304 Medium Temperature: PVC/ABS:  $10^{\circ}$  ~  $+60^{\circ}$ C, Polypropylene:  $\rightarrow+80^{\circ}$ C Ambient Temperature:  $-25^{\circ}$ C ~  $+60^{\circ}$ C Ambient Temperature:  $5 \sim 95\%$  RH Atmospheric Pressure:  $86 \sim 106$  KPa Straight Pipe Length Required: 10D upstream, 5D downstream Protection Class: IP65, IP68 (Optional) Connection: Flange Ex-Proof: ExmdIIBT4



### SELECTION PRINCIPLES

**ME series Electromagnetic Flowmeter** 

The medium being measured must be conductive liquid whose electrical conductivity should be more than 5  $\mu$ S/cm. The medium shouldn't contain much magnetic matter or air bubble. Pressure rating, lining material, electrode material and the configuration type should be selected according to the medium's temperature, corrosiveness, abrasiveness, etc. Also, the following points should be considered;

- Normally, the size of the meter should be the same as the pipe size.
- Recommended flow velocity is 1 ~ 3 m/s if the medium contains particles. If the actual flow velocity is too big, then select higher size to reduce the flow velocity and the abrasion onto the pipe wall.
- Recommended flow velocity is 2 ~ 5 m/s if there is deposit in the pipe. Select lower meter size to increase the flow velocity and reduce the negative influence on the accuracy by the deposit if the actual flow velocity is too low and if it's not easy to change the pipe.
- If the flow velocity is too small and a high accuracy is required, then smaller meter size is recommended to increase the flow velocity and ensure the accuracy.

Pipe	Size	Min. Flow Rate (0 ~ 0.5 m/s)	Max. Flow Rate (0 ~ 10 m/s)	
mm	Inch	l/min, m3/h	l/min, m3/h	
10	3/8	0 ~ 2 l/min	0 ~ 40 l/min	
15	1/2	0 ~ 5 l/min	0 ~ 100 l/min	
20	3/4	0 ~ 7.5 l/min	0 ~ 150 l/min	
25	1	0 ~ 10 l/min	0 ~ 200 l/min	
32	1.25	0 ~ 20 l/min	0 ~ 400 l/min	
40	1.5	0 ~ 30 l/min	0 ~ 600 l/min	
50	2	0 ~ 3 m3/h	0 ~ 60 m3/h	
65	2.5	0 ~ 6 m3/h	0 ~ 120 m3/h	
80	3	0 ~ 9 m3/h	0 ~ 180 m3/h	
100	4	0 ~ 12 m3/h	0 ~ 240 m3/h	
125	5	0 ~ 21 m3/h	0 ~ 420 m3/h	
150	6	0 ~ 30 m3/h	0 ~ 600 m3/h	
200	8	0 ~ 54 m3/h	0 ~ 1080 m3/h	
250	10	0 ~ 90 m3/h	0 ~ 1800 m3/h	
300	12	0 ~ 120 m3/h	0 ~ 2400 m3/h	
350	14	0 ~ 165 m3/h	0 ~ 3300 m3/h	
400	16	0 ~ 225 m3/h	0 ~ 4500 m3/h	
450	18	0 ~ 300 m3/h	0 ~ 6000 m3/h	
500	20	0 ~ 330 m3/h	0 ~ 6600 m3/h	
600	24	0 ~ 480 m3/h	0 ~ 9600 m3/h	
700	28	0 ~ 660 m3/h	0 ~ 13200 m3/h	
800	32	0 ~ 900 m3/h	0 ~ 18000 m3/h	
900	36	0 ~ 1200 m3/h	0 ~ 24000 m3/h	
1000	40	0 ~ 1350 m3/h	0 ~ 27000 m3/h	

### **VELOCITY-FLOW RATE TABLE**



### **MODEL SELECTION CODE TABLE**

**ME series Electromagnetic Flowmeter** 

ME-###-#-##-##-##-Options						Code		
Size	Size						DN size	
	Integ	tegral						
Installation	Ren	emote						
Type No Display								
Inline Sens				sor				
Sensor Type		Insertion Sensor						
			90~245VAC, 50Hz					
Power Supply		20~36	20~36VDC					
			Battery					
Electrode Material		S	SUS 316L					
		Н	Hastelloy-B					
		Н	Hastelloy-C					
		Ti	Titanium					
		P	Pt-Irridium Alloy					
		Ta	Tantalum					
316L wi			16L with	with Carbide Coating				
				FEP		L1		
				PTFE	PTFE			
Lini	ng M	aterial		PFA				
				_	Chloroprene Rubber			
Poly			Polyu	irethane	L5 F1			
					JIS Flang	JIS Flange		
				ANSI Flange				
				DIN Flange				
					NPT Thread (Male)			
Other				Others				
Options					Heat Meter Function	/H /HT		
					HART Foundation Fieldbus			
					/FF			
				Earth Ring		/GR /EX		
					Ex-Proof			
					Cable Length in m	/C		

